







### 沃特检验集团

Waltek Services Testing Group Ltd.

#### 沃特深圳/ Waltek Shenzhen:

深圳市宝安区松岗街道白马路西侧富康泰厂房一楼 1/F,Fukangtai Building,West Baima Rd., Songgang Street, Baoan District, ShenZhen 518105, Guangdong,China. Tel: +86-755-8355 1033 Fax: +86-755-8355 2400

#### 沃特佛山/ Waltek Foshan

广东省佛山市顺德区陈村镇顺联国际机械城2座二楼 2/F,2nd Building, Sunlink International Machinery City,Chencun Town, Shunde District, Foshan 528313,Guangdong,China. Tel: +86-757-2381 1398 Fax: +86-757-2381 1381

#### 沃特宁波/ Waltek Ningbo

浙江省宁波市高新区凌云路1177号(凌云产业园)6栋1层 1F,No.6 Building, No.1177 Lingyun Road, Ningbo National Hi-Tech Zone, Ningbo, Zhejiang Province,315040, China. Tel:+86-0574-8749 3888 Fax:+86-0574-8386 8018

#### 沃特惠州/ Waltek Huizhou

惠州市惠城区演达大道2号曼哈顿广场11楼1115 1115,15/F, Manhattan Plaza,No.2 Yanda Road,HuiCheng District ,Huizhou, GuangDong, China. Tel: +86-752 7380 020

#### 信特斯深圳/SEM-Test Shenzhen

广东省深圳市宝安区70区留仙二路鸿威工业园A栋一楼 1/F,Unit A,Hongwei Industrial Park,Liuxian 2nd Road, Baoan,ShenZhen 518105,Guangdong,China. Tel:+86-755-3366 3308 Fax:+86-755-3366 3309

#### 虹彩国际/HCT-Te

广东省深圳市龙岗区龙岗街道新生莱茵路30号天基工业园B栋厂房 Unit B,Tianji Industrial,No.30 Laiyin Road,Xingsheng,Longgang Street, Longgang District,Shenzhen,Guangdong,China.

Tel: +86-755-8633 7020 Fax: +86-755-8633 7028

全国办事处:广州 上海 重庆 成都 厦门 香港

微信公众号:

全国免费客服热线:

400-840-2288

info@waltek.com.cn www.waltek.com.cn 出版日期:2019年09月

#### 沃特东莞/ Waltek Dongguan

东莞市东城区主山振兴路333号 东城创意产业园A栋 F301 F301, Block A, Dongcheng Creative Industry Park, No.333 Zhenxing Road, Zhushan, Dongcheng District, Dongguan, China. Tel: +86-769-2267 6998 Fax: +86-769-2267 6828

#### 沃特中山/ Waltek Zhongshan

广东省中山市小榄镇民安北路40号六楼 6F, No. 40 Minan North Road, Xiaolan Town,Zhongshan City, Guangdong,China Tel: +86-760-2258 6999 Fax: +86-760-2258 9668

#### 沃特苏州/ Waltek Suzhou

江苏省苏州市高新区鹿山路699号 No. 699 Lushan Road, SND. Suzhou 215129, Jiangsu China. Tel: +86-512-6603 2998 Fax: +86-512-6603 2668

#### 沃特成都/ Waltek Chengdu

成都市高新区永丰路47号丰尚商务港9楼920室 Room 920, 9/F, Fengshang Business Office, NO.47 Yongfeng Road, Gaoxin District, Chengdu, China, 610041. Tel: +86-028-8338 0521 Fax: +86-028-8338 0521

#### 虹特彩检测/ HCT-Test

广东省深圳市龙岗区龙平西路志达工业园鹏利泰工业区D栋 Unit D,Penglitai Industrial Estate,Longping Xi Road,Longgang District,Shenzhen,Guangdong,China. Tel: +86-755-8461 6666 Fax: +86-755-8959 4308

# AUTOMOTIVE & VEHICLE PRODUCT

汽车及车载相关产品





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## 公司介绍 / About us









- 权威的、第三方检测认证服务机构(ilac、CNAS L3110/L6478/L7754、AQSIQ) Authoritative, third party testing and certification services body.
- 具有向社会出具公正数据的资格(ISO 17025、CMA) Qualified to issue fair data to the society.
- 国内较早从事电气安全、EMC、化学及性能检测,汽车品检测和国际认证的第三方 专业实验室,全面完善的综合检测能力(E-Mark、CCC) Domestic earlier in the electrical safety, EMC, chemical and performance testing, automotive products testing and international certification of the third party professional laboratory, comprehensive testing ability.
- 众多实验室检测能力的认可和资质,国际权威机构认可及战略合作伙伴(FCC) Many recognition and qualification of laboratory testing capabilities, international authority recognized and strategic partners.

















注: 部分汽车整车厂商资质认可及项目合作客户。

性检测认证实验室,公司及检测实验室位于苏州高新区,是区内服务能力和综合实力极 强的专业第三方检测认证机构。 Waltek services testing group automotive & vehicle product testing & certification

service platform is a large comprehensive testing laboratory in East China, which is built by Waltek Testing Group. The company and testing laboratory is located in SND. Suzhou, and is the professional third party certification body of testing services and strong comprehensive strength in the East China region .

沃特检验集团汽车产品检测认证服务平台 是沃特检测集团在华东区重 点兴建的大型综合

依托沃特检验集团十多年的产品测试和认证等服务经验 , 沃特的检测实验室配备了先进 的检测设备,拥有专业性极强的测试技术团队和经验丰富的检测服务人员。

Relying on more than 10 years of product testing and certification service experience of Waltek Testing Group, the testing laboratory equipped with advanced testing equipment, have strong professional testing technical team and experienced testing service commissioner.

我们检测服务的项目涉及电子产品类EMC 电磁兼容检测、电学性能验证检测、环境模拟 及可靠性验证测试、零部件的材料有害物(ELV)及饰件挥发性有机物(VOC)检测,以及污 车品的认证(CCC、E-Mark)服务。

Our testing services items involving the electronic products EMC testing, electrica properties testing, environment simulation and reliability test, automotiv parts materials ELV and interior parts VOC test, and vehicle products certification (CCC, E-MARK) services.

科技的不断创新在快速地改变着我们的世界,改善着我们的生活。汽车电子化程度已成 为衡量现代汽车技术水平的主要标志,是用来开发新车型,改进汽车性能的关键技术措 施,是增强汽车工业的核心竞争力重要手段。

Innovation of science and technology are changingthe world rapidly, improving our life . Degree of automotive electronics has become the main symbol of modern automobile technology, is used to develop new models, the key technical measures for improving the performance of vehicle, is an important means to enhance the core competitiveness of the automobile industry.





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随着现代电子技术在汽车上的大量应用 ,传统意义机械式汽车被现代电子化汽车所取代各种电子产品已占汽车总成本的30%,甚至更多,而且这种趋势还在不断发展。

With the extensive application of modern electronic technology on automotive, the traditional sense of mechanical car was replaced bymodern electronic vehicles, a variety of electronic and electrical products have accounted for 30 % of the total cost of the car, and even more, This trend is still growing.

车用电子产业迅速发展与车辆实际使用的复杂环境,对车用电子电器零部件性能在各种环境下的可靠性提出了更高的要求。 The rapid development of complex environment and actual use of vehicles used in electronics industry, put forward higher requirements on the reliability performance of automotive electronic parts and components in various environments.

电子技术的应用,在解决汽车的经济性、安全性、舒适性等方面起着非常重要的作用。然而,众多电子产品的开发与应用,也给汽车行业带来了一个不容忽视的重要课题:"汽车电磁兼容的研究"。 The application of electronic technology , plays a very important role in the economy , safety , comfort and other aspects of the automobile. However, the development and application of a number of electronic products , but also to the automobile industryhas brought an important task: "Research on Automotive & Vehicle Electronic EMC".

沃特检测集团目前在国内建有的专业"汽车电子EMC测试实验室"平台。该平台均采用行业先进的测试场地和仪器设备,确保检测的标准符合性和数据的准确、精确性。

Waltek Services Testing Group is currently building a professional automotive electronics EMC test laboratory platform in China main land . In order to ensure compliance with test standards , accurate and precise data, the platform is used in the industry of advanced testing ground and equipment

AUTOMOTIVE & VEHICLE PRODUCTS 04-05

#### ISO 16750-2 瞬态脉冲电性能测试

如何在实验室里仿真出实际供电系统中出现的电压瞬变现象,以便尽早发现车载电子产品在可靠性方面存在的隐患? 这就要依赖于实验室测试。

为方便汽车电子行业相关产品的测试,提供统一测试标准,国际标准化组织(ISO)提供了一系列电压瞬变波形测试模版,用以仿真各种情况下的电压波形。对汽车在各种运行环境下的电压瞬变波形进行预测,工程师可以在实验室里,按照模版所定义的电压波形对待测件进行测试,以判断自己的产品能否达到要求。国际标准ISO 16750-2脉冲波形是目前汽车电.子行业的统一测试标准之一。

## ISO 16750-2 Transient pulse performance test

How to simulate the voltage transient phenomenon that will appearrs in the actual power supply system in laboratory, to detect the hidden peril of the reliability of vehicle – mounted electronic products . This will depend on the transient pulse electrical performance test.

To facilitate the automotive electronics industry – in and provide a unified test standards, International Organization for standardization (ISO) provides a series of voltage transient waveform test templates to simulate voltage waveforms in a variety of situations and makepredictions that simulate various operating environments. Base on template of voltage waveform, engineer can test with the product to determine whether the product meet the requirements. International standard ISO 16750 – 2 (impulse waveform) isone of the unified testing criterias of current automotive electronics industry.

| 测试项目 Test Item   | 主要执行标准 Standard                      |
|--|--------------------------------------|
| 传导骚扰测试 CE (Conducted Emission)                         | CISPR 25, GB18655, VW TL965, GMW3097 |
| 辐射骚扰测试 RE (Radiation Emission)                         | CISPR 25, GB18655, VW TL965, GMW3097 |
| 瞬态电压发射测试 VTE (Voltage Transient Emissions)             | ISO 7637-2, GB/T 21437.2             |
| 瞬态传导抗扰度测试 CI (Transient Conducting Immunity)           | ISO 7637-2, ISO 7637-3, GB/T 21437.2 |
| 静电放电抗扰度测试 ESD (Electrostatic Discharge Immunity)       | ISO 10605, GB/T 19951                |
| 射频抗扰度测试 RI (Radiation Immunity)                        | ISO 11452-2, GB/T 17619              |
| 大电流注入测试 BCI (Bulk Current Injection)                   | ISO 11452-4, GB/T 17619              |
| 磁场免疫测试系 IMF (Immunity to Magnetic Fields)              | ISO 11452-8                          |
| 车载电子设备测试(Aftermarket Electronic Equipment in Vehicles) | EN 50498                             |
| 电性能测试 (Electrical Properties Test)                     | ISO 16750-2, VW 80000, VW 80101 etc  |

总体来讲,在具体的测试中,ISO16750 - 2 文档所包含的 波形可以用于汽车电气电子设备的抗扰度实验,下面是具体应用方向:

- (一) 瞬时电压跌落对汽车电子设备造成的影响;
- (二) 不同的电压骤降对带有复位功能的汽车电子设备的影响:
- (三) 电子设备在汽车启动时和启动后的特性。

#### ISO 16750-2标准电气负载(Electrical loads) (电性能及电气安全测试项目)

In general, in the actual test, voltage waveform contained in ISO 16750-2 document can be used for automotive electrical and electronic equipment immunity test, The following is the specific application direction:

(—)Effect of Instantaneous Voltage Drop on Automotive Electronic Equipment.

- (\_)Effect of different voltage dips on automotive electronics with reset function.
- (=)Characteristics of electronic equipment that at the start and start of the car.

## Standard ISO16750-2 Electrical loads: Electrical and electrical safety test items.

Direct current supply voltage
Overvoltage
Superimposed alternating voltage
Slow decrease & increase of supply voltage
Discontinuities in supply voltage
Reversed vo tage
Ground reference and supply offset
Open circuit tests
Short circuit protection
Withstand voltage
Insulation resistance

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除标准 ISO16750-2 外, 国外汽车制造商也制定了相应 的企业测试标准,其中以德国大众汽车 VW80000 标准, 美国通用汽车GMW 3172 标准最具有代表性。国内的汽 车制造商也在不断完善相应测试的标准和要求 , 供应商 的产品要能够符合其企业标准和测试要求 , 则需要按照 其标准的要求及条款进行检测。

#### EMC技术研发设计

我们提供电子电器产品在设计开发阶段的EMC 设计咨询 服务,主要包含EMC研发设计与风险评估两大服务板块。

- 1、研发设计:从产品整体架构、PCB设计规范、产品结 构设计、空间与布局、软件与控制技术、材料与封装工 艺等基础上,充分融入我们的EMC技术解决方案,减化 高成本和高风险设计,优化产品性能和 EMC性能,最大 限度地缩短后期调试工作,保证产品一次试产、一次通 过的目的。
- 2、风险评估:针对研发阶段或设计定型初期的产品,根据 检测标准和测试项目,分析电路原理、产品结构、生产工 艺、走线布局等,有效地评估在EMC与可靠性方面的潜在 风险,合理有效地采取整改措施手段,将失败的风险降至最

低,达到通过的目的。

In addition to standard ISO 167950-2, the foreign car manufacturers also set a relevant enterprise testing standards . German Volkswagen VW80000 standard and America General motors GMW3172 standard are the most representative. Domestic car manufacturers will also constantly improve the corresponding test standards and requirements. Suppliers shall conduct testing according to its standard requirements and terms that they can enableproducts to meet their enterprise standards and test requirements.

#### EMC technology research and development

We provide the EMC design consulting services that electronic and electrical product are in the developmentphase, Including EMC R&D design and risk assessment.

- 1.EMC R&D design: Base on the overall structure of the product, PCB board design, product structure design, space structure and layout, software and control technology, materials and packaging process. We will provide the EMC technical solution that reduce high cost and high risk design, optimize product performance and EMC performance. That means we can shorten the subsequent debugging work and ensure that the product can produce and pass the test directly.
- 2. Risk assessment: For the product of the developmentstage, according to the testing standards and test items, analyze the circuit principle , product structure, production process, routing layout , etc., then we can effectively assess the potential risks in EMC and reliability, take effective measures reasonably and efficiently, reduce the risk of failure to the minimum and achieve the goal.

#### EMC技术培训

沃特技术团队提供点对点EMC技术服务,我们始终 致力于EMC技术研究工作,通过培训、讲座、技术 研讨会等形式,推广普及EMC应用技术,将我们的 '经验、案例、技术成果等进行交流分享, 旨在协助 客户顺利通过检测和认证,提高对EMC技术的认识, 增强技术人员在产品设计开发中对风险的评估和控 制能力,提升产品竞争力。

#### 失效分析与整改

产品在检测认证过程中,我们可针对测试问题提供失效分 析与整改调试服务,针对产品特性和测试项,从结构、原理、 布局、软件、工艺等,分析排查故障,指出引起测试失效的 潜在因素,并且形成正式的失效分析报告。

如需整改服务,我们将在产品现有的结构基础上,通过对 电路器件参数的调整 、线束与布局的优化、端口处理、 屏蔽与 接地优化等等 一系列的措施手段进 行有效地整改 调试,以保证测试的通过。测试通过后,将对后期整改方 案进行量产可行性评估 、 成本评估和可靠性评估及生产 工艺可行性评估,最终形成正式的整改方案报告。

#### **EMC** technical training

Waltek technical teams provide point - point EMC technical services, we always engage in technological research works, expand and popularize EMC application technology by training, lecture, technical seminar etc , share and communicate with our experiences, case, technical achievement to help client successfully pass testing and certification. enhance their understanding of EMC technology and improve technician's abilities of risk assessment and control when develop and design product to strengthen products' competitiveness.

#### Failure analysis and rectification

When products are in the testing and certification process, based on the problem appearing in the test, we can provide the test problem failure analysis and rectification debugging services. In view of product characteristics and test items, from the structure, principles layout, software, technology, analysis of troubleshooting, point out the potential factors that causes the test failure, and provide a formal failure analysis report.

If the client need debugging services, on the basis of the existing structure of the product, we will take a series of measures and conduct debug effectively to ensure the adoption of the test. For example, adjust the circuit device parameters, improve the layout and port processing, and optimize the problems of shielding and grounding. After passing the test, the latter part of the rectification program will be mass production feasibility assessment, cost assessment and reliability assessment and production process feasibility assessment, and ultimately the formation of a formal rectification program report.



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我们的培训包括电路的原理设计、生产工艺的设计、PCB的EMC设计、屏蔽机理、结构设计等,可根据客户的实际需要进行量身定制培训计划和培训内容 ,真正有效地让受训人员能了解、分析、掌握和设计EMC。

从2011年07月01日起,欧盟开始实施EN50498:2010标准,该标准以 EN协调标准的方式规定了产品测试认证的第一种认证形式(即 CE/DoC),适用范围为 2004/104/EC (汽车 EMC指令)附录I 中相关条款定义的产品,如车载充电器、车载冰箱、加热器、车载视听娱乐产品、车用FM发射器等不涉及抗扰相关功能 (且在车上可以拆掉或者加装后不影响行车安全) 的产品。这类消费汽车电子产品都可以CE认证的方式,通过测试证明产品满足 EN50498:2010标准的要求后销往欧盟各成员国。

该标准评估内容包括以下车载测试项目和相关产品族标准:

- ・宽带辐射骚扰
- · 窄带辐射骚扰
- · 传导瞬态发射测试 (ISO7637-2)
- · 传导瞬态抗扰度测试 (ISO 7637-2, ISO 7637-3)

如果是通过特定接口而非直接连接到汽车线束的产品则不包含在此标准内。

当采用本标准时,特定类型的电控系统装置(ESAs)设备有特定产品族标准存在的,其测试条件和工作模式需遵循特定产品族标准。例如:广播接收机(CD播放器)的干扰测试和抗干扰测试的EUT配置和工作模式需遵循EN 55013和EN 55020。安装在汽车上的信息技术设备(ITE)装置,其在进行干扰测试和抗干扰测试时,EUT配置和工作模式需遵循EN 55022和EN 55024。测试时,EUT配置和工作模式必须记录在报告里

Our trainings contain circuit diagram design, Production Process design, EMC design of PCB, Shielding mechanism, Structure design etc, we can customize training plan and content for clients to make them learn, analyze, grasp and design EMC.

European Union start to carry out EN 50498: 2010 standard on 1st July 2011, which stipulate the first kind of certification method (CE/Doc) for product testing certification under EN coordinating standards, applicable scope is 2004/104/EC (automobile EMC instruction) that relevant clause defined products in appendix, such as carcharger, Car refrigerator, heater, car entertainment products.

The standard assessment includes the following invehicle test items and related product family standards:

- · Broadband Radiated Disturbances (CISPR 25)
- · Narrowband Disturbances (CISPR 25)
- · Conducted Transient Disturbances (ISO7637-2)
- Conducted Transient Immunity (ISO 7637–2, ISO 7637–3)

These products that connect to specified inlet instead of directly connecting to Automotive wiring harness are not included in this standard.

When adopt this standard , specified type of electric control system device (ESAs) have specified product standards , testing conditions and work mode shall comply with specified product standards . Such as Interference test and anti-jamming test of broadcasting receiver (CD player) and EUT devices shall comply with EN55013 and EN55020. When conduct interference test and anti-jamming test on information technology devices installed in automobile, EUT devices and work mode shall comply with EN55022 and EN55024 and must be recorded in report during testing.

欧洲及其他ECE成员国对于机动车整车及涉及安全的零部件和系统有安全认证的强制要求,具体体现为E标志认证。 发证机构是欧盟成员国政府交通部门。

#### 欧洲E-Mark认证

2004年11月13日,根据欧盟新指令2004/104/EC,凡是进入欧盟市场进行销售的汽车电子电器类产品 ,必须通过 E-Mark相关测试认证,标贴 E 标志,欧盟各国海关才会予以放行,准许进入当地市场。

#### 欧洲E-Mark认证适用于如下产品

- A. 整车:两轮或三轮以上的 (电)机动交通工具 , 如客车、货车、摩托车、巴士及道路外车辆 ;
- B. 车辆零部件:车灯与灯泡、各类视镜、轮胎、轮圈、刹车、喇叭、防盗设备、安全带、汽车玻璃及排气管等;
- C. 车辆附属配件:安全帽、儿童安全座椅、车内附属电气产品等。

#### 沃特可依照各ECE法令及EC指令要求提供以下服务

- A. 产品分析 & 咨询服务: 指导客户按相关法令要求进行认证准备:
- B. 测试服务:帮助客户通过相关指令要求的各项测试

中国国家认证认可监督管理委员会要求自2006年12月1日 期在国内销售的进出口汽车和国产汽车均必须符合CCC认证要求并通过认证,未通过认证的产品不得生产和销售。 Europe and other ECE member countries have mandatory safety requirements for whole motor vehicle, components and system involved in safety. Concretely expressed as E-Mark. License issuing agency is traffic department of EU member states.

#### **Europe E-Mark Certification**

Nov13 2004, according to the new EU directive 2004 /104/EC, all kinds of automotive electronics products entering the EU market must be certified by E-Mark, the EU customs will be released, allowing access to the local market.

## **European E-Mark approval is applicable for below produces:**

- A. whole vehicle:two-wheeled or upon threewheeled motorized vehicle, such as coach,trucks, motorbike .bus etc.
- B. Auto parts: car lamp, Lamp bulb, all kind of sight glass, tyre, rim, brake, trumpet, burglary-resisting installation, safety belt, auto glasses and exhaust nine etc.
- C.Auto accessories: helmet, child safety seat, accessories of electrical products in vehicle etc.

## Waltek can provide below services complying with every CE acts and EC instructions

- A.Product analysis & consultation service: guide client to prepare for certification in accordance with relevant acts
- B.Testing service: help client pass every testing items in accordance with relevant instructions.

CNAS declared from 1st Dec, 2006 that all import & export automobiles sold in domestic and domestic automobiles must meet CCC certification requirements and get certification, any uncertified products are not allowed to be manufactured and sold.



"S"标准·新生活



新能源汽车测试服务方案(电动汽车)
New Energy Vehicle Field (Electric Vehicle)

由国家工信部发布的 《新能源汽车生产企业及产品准入管理规定》自2017年7月1日起施行,规定通过审查的新能源汽车生产企业及产品,由工信部通过《道路机动车辆生产企业及产品公告》发布。根据准入新规,申请准入的新能源汽车产品 ,应符合《新能源汽车产品专项检验项目及依据标准》。

作为新能源汽车的代表,以特斯拉(Tesla)为行业先驱的纯电动汽车行业领域正在进行着大力地布局和发展,国家也在积极推动电动汽车的产业化和行业布局。

纯电动汽车(Blade Electric Vehicles, BEV)是一种采用单一蓄电池作为储能动力源的汽车,它利用蓄电池作为储能动力源,通过电池向电动机提供电能,驱动电动机运转,从而推动汽车行驶。

#### 中国强制性CCC认证

自2006年12月01日起,凡列入 CCC 目录内的机动车零部件产品,未获得强制性产品认证证书和为加施中国强制性认证标志的,不得出厂、销售、进口或在其他经营活动中使用。

#### 根据中国《机动车辆类强制性认证实施规则》文件, 汽车零部件产品CCC认证产品范围如下:

- 1104 汽车车安全带产品
- 1105 摩托车乘员头盔
- 1106 机动车喇叭
- 1107 机动车回复反射器
- 1108 机动车制动软管总成产品
- 1109 前照灯、前雾灯、后雾灯、前位灯、后位灯、示廓灯、制动灯、倒车灯、转向信号灯、驻车灯、侧标志灯、后牌照板照明装置、昼间行驶灯(汽车外部照明及光信号装置产品)
- 1110 汽车后视镜
- 1111 汽车内饰件
- 1112 汽车门锁及车门保持件
- 1113 汽车燃油箱
- 1114 汽车座椅及头枕

As a representative of the new energy vehicles, Tesla asthe industry pioneer of the pure electric vehicle industry is being vigorously layout and development, the state is also actively promoting the industrialization of electric vehicles and industry layout.

Blade Electric Vehicles, BE is a vehicle that uses a single battery as an energy storage power source. It utilizes batteries as energystorage power sources to provide power to the motor through the battery to drive the motor to drive the vehicle.

#### China CCC Certification

Since December 1, 2006, all of the motor automotive products and vehicle parts in the CCC directory are not obtained the CCC certification mark, shall not be manufactured, sold, imported or used in other business activities.

#### According to Chinese 《Implementation Rules for Compulsory Certification of Motor Vehicles》 documents, CCC certification scopes for Autoparts as below:

- 1104 Car seat belts products
- 1105 Motorcycle Helmet
- 1106 Motor vehicle horn
- 1107 Motor vehicle retroreflector
- 1108 Motor brake hose assembly products
- 1109 Front lights, front fog lights, rear fog lights, front lights, rear lights, show lights, brake lights, reversing lights, turn signal lights, parking lights, side lights, rear license plate lights, daytime driving lights (Car outside lighting and optical signal device products)
- 1110 Car rearview mirror
- 1111 Car interior decoration
- 1112 Car door locks and door holders
- 1113 Car fuel tank
- 1114 Car seats and head restraints

电动汽车的关键零部件包括动力电池、驱动电机和电控系统这三个主要部分,简称"三大电"。

【动力电池】 动力电池系统有电池电芯和电池管理系统(Battery Management System, BMS)组成 ,主要为纯电动汽车、混合动力汽车及燃料电池汽车等提供动力支持,是电动汽车的绿色心脏。

【驱动电机】驱动电机是电动汽车动力系统的核心关键部件,电动汽车用电机主要包括直流电机、交流异步电机、交流永磁电机和开关磁阻电机四类。

【电控系统】 电控系统是电动汽车的大脑 ,总体包括能量管理系统、再生制动控制系统、电机驱动控制系统、电动助力转向控制系统以及动力总成控制系统等 。电控系统涉及到各子系统功能的协调,对电动汽车安全、稳定的运行至关重要。

【充电桩】充电桩固定在地面,利用专用充电接口,采用传导方式,为具有车载充电机的电动汽车提供交流电能。 充电桩可分为交流充电桩和直流充电桩两种。交流充电桩,安装在电动汽车外、与交流电网连接,为电动汽车车载充电机提供交流电源的供电装置。直流充电桩,固定安装在电动汽车外、与交流电网连接,为电动汽车动力电池提供小功率直流电源的供电装置。

The key components of electric vehicles, including power batteries, drive motor and electronic control system, these three main parts.

[Power battery] Power battery system is consists of a battery cell and Battery Management System (BMS). Mainly for pure electric vehicles, hybrid cars and fuel cell vehicles to provide power support, is the car's green heart.

[ Drive motor ] Drive motor is the core key component of the electric vehicle power system. The electric motor is mainly composed of DC motor, AC induction motor, AC permanent magnet motor and switched reluctance motor.

[ Electronic control system ] Electronic control system is the brain of electric vehicles , including energy management system , regenerative brake control system , motor drive control system , electric power steering control ystem and powertrain control system . The electronic control system involves the coordination of the functions of each subsystem, which is very important for the safe and stable operation of electric vehicles.

Charging pile I Charging pile fixed on the ground, using special charging interface, using conduction, for the car charger with electric vehicles to provide AC power. Charging pile can be divided into two kinds of AC charging pile and DC charging pile. AC charging pile, installed in the electric car, and the AC power grid connection for the electric car charger to provide AC power supply device. DC charging pile, fixed installed in the electric car, and AC power grid connection for the electric vehicle power battery to provide low—power DC power supply device.



"罗"标准·新生活



无论是传统的汽油/柴油汽车,还是新能源汽车,为了确保整 车及各零部件的使用安全性和寿命耐久性,相关的各类检测和 验证都是必须的。

Waltek 沃特测试运用自身地区区位和网络化服务优势 , 通过 检测平台的不断完善和行业资源的快速整合,以服务新能源汽 车产业的发展为方向和目标,最大限度地协助汽车整车企业零 部件厂商快速提升零部件性能,满足客户对产品品质和安全的 高要求 ,服务领域涵盖汽车及零部件的环境可靠性测试 、电 学性能测试、功能验证测试、EMC测试、材料测试、绿色环 保测试及化学法规符合性等 , 出具专业资质的检测报告 , 提 供针对法规标准的专业技术培训和讲座 ,参与检测类新方法 新标准的研究和探讨 ,为新能源汽车行业的发展提供综合性 的解决和服务方案。

Whether it is a traditional gasoline/diesel car, or new energy vehicles, in order to ensure the use of vehicle and parts of the safety and durability of life, all types of relevant testing and verification are necessary.

Waltek Service Co., Ltd. using its own favorable location and good network services, through the continuous improvement of the detection platform and the rapid integration of industry resources. To serve the development of new energy automotive industry as the direction and objectives, to maximize help the vehicle manufacturers and parts manufacturers to quickly upgrade. To meet customer high demand of product quality and safety. Our services scope is cover Cars and spare parts performance testing, environmental performance testing, electrical performance testing, functional verification testing , EMC testing , material testing , green environmental testing and chemical regulatory compliance test , issue professional qualification test report , to provide technical training and seminars on regulations and standards, new methods to the detection of new standards of research and discussion, participate in researching and discussing the new testing methods of new standards. For the development of new energy automotive industry to provide a comprehensive solution and service programs.

#### 新能源汽车产品专项检验中对于动力电池的检验 项目及依据标准/New energy vehicle product typical testing or power battery test items and evaluation reference.

| 检验项目<br>Test items                                       | 标准名称<br>Standard Name   | 标准号<br>Standard   |
|--|---|---|
|  | 电动汽车用锌空气电池<br>Zinc air battery for electric vehicles  | GB/T 18333.2-2015   |
| 储能装置<br>(単体、模块)  | 车用超级电容器<br>Car super capacitor  | QC/T 741-2014   |
| Energy storage device<br>(unit, module)                  | 电动汽车用动力蓄电池循环寿命要求及试验方法<br>Requirements and Test Method for Cycle Life<br>of Power Batteries for Electric Vehicles  | GB/T 31484-2015   |
|  | 电动汽车用动力蓄电池安全要求及试验方法<br>Safety requirements and test methods for<br>electric vehicle permanent power battery   | GB/T 31485-2015   |
|  | 电动汽车用动力蓄电池电性能要求及试验方法<br>Electrical Performance Requirements<br>and Test Methdods for Power Batteries for<br>Electric Vehicles   | GB/T 31486-2015)  |
| 储能装置<br>(电池包)<br>Energy storage device<br>(battery pack) | 电动汽车用程离子动力高电均均机系统<br>Lithium on powered battery pack and system for<br>electric vehicle<br>第三位分,果贝塞四甲组织原程<br>Part 1: High power application test procedures<br>果26位分,果用量四甲组化对程<br>Part 2: High energy application test procedures<br>果36位分,安全性要采予组成力法<br>Part 3: Safety requirements and test methods | GB/T 31467.1-2015<br>GB/T 31467.2-2015<br>GB/T 31467.3-2015 |

#### 动力锂离子电池标准(部分)/Power lithium-ion battery standard (part)

| 检测标准<br>Test Standard | 适用范围<br>Scope   |
|-----------------------|---|
| QC/T 7423             | 电动汽车用锂离子蓄电池<br>Lithium ion batteries for electric vehicles                                    |
| GB/Z 18333.1          | 电动道路车辆用锂离子蓄电池<br>Lithium ion batteries for electric road vehicles                             |
| GB 8897.4             | 原电池 第4部分:锂电池的安全要求<br>Batteries – Part 4 (Original): Safety requirements for lithium batteries |
| JBT 11137-2011        | 锂离子电池总成通用要求<br>General requirements for Lithium ion battery assembly                          |
| BT 11142-2011         | 锂离子蓄电池充电设备通用要求<br>General requirements for Lithium-ion battery charging equipment             |
| UI2580                | 电动汽车用电池<br>Electric vehicle batteries   |
| IEC 62660             | 电气公路用车的驱动用辅助锂电池<br>Auxiliary Lithium Battery Driven by Electric Road Car                      |

范围: 可充电电池 、 动力电池 、 储能电池 、 原电池等 。 电池检测主要项目

- 电气测试: 额定容量、多倍率放电、荷电保持能力、循环 寿命、内阻、过压充电、过流充电、欠压放电、恒功率放电、
- 静电放电、方向充电等。 •安全性能测试:高温/常温外部短路、过充电、强制放电、强制内部短路、防爆能力、开闭阀压力等。
- 机械测试:振动、机械冲击、跌落、挤压、重物撞击、针 刺、250N静压力、抗接触压力等。
- 环境可靠性测试: 高空低压模拟、温度循环、热滥用、温度存储、盐雾、燃烧喷射、洗涤等。

#### Main test items:

- Electrical test: rated capacity, multi rate discharge, charge retention, cycle life, internal impedance, overvoltage charging, overcurrent charging, undervoltage discharge, constant power discharge, electrostatic discharge, directional charging ect.
- Safety performance test: High temperature / room temperature external short circuit, o ver - charging, forced discharge, forced internal short circuit, Explosion - proof capacity, opening and closing valve pressure ect.
- Mechanical test: vibration, impact, drop, squeeze, Weightimpact, acupuncture, 250N static pressure, anti -contact pressure ect.
- Environmental reliability test: high-altitude low-voltage simulation, temperature cycling, hot abuse temperature storage, salt spray, combustion spray, washing and so on.

| 认证项目           | 检测标准             | 适用产品                                      |
|----------------|------------------|---|
| CB/EAC/CE      | IEC/EN 62133     | 二次电池、电芯<br>Secondary batteries, cell      |
| Transportation | UN 38.3          | 锂离子电池<br>Lithium Ion Battery              |
| CQC            | GB 31241         | 锂离子电池<br>Lithium Ion Battery              |
| CTIA           | IEEE 1725 / 1625 | 通信设备电池<br>Communication equipment battery |
| KC             | K 62133          | 电池、电芯<br>Batteries, cell                  |
| PSE            | JIS C 8712/8714  | 锂离子电池<br>Lithium Ion Battery              |
| UL             | UL 1642          | 锂离子电池<br>Lithium Ion Battery              |

#### 动电机产品测试

电动汽车电机的主要测试项目(GB/T 18488.2-2015):

- 电机功率测试需求: 模拟负载、冲击负载、起动性能、 四象限运行、再生能量回馈效率。
- 可靠性试验: 温升试验、最高转速、超速试验、转矩 给定动态响应时间测试、耐久性试验。
- 转电流试验。

联网是以车内网、车际网和车载移动互联网为基础,按照 约定的通信协议和数据交互标准,在车与车、路、行人及 互联网等之间,进行无线通讯和信息交换,以实现智能化交 通管理、智能动态信息服务和车辆智能化控制的一体化

#### **Dynamic motor product testing**

Electric car motor main test items (GB/T 18488.2-2015):

- Motor power test requirements:simulated load,impact load starting performance four quadrant operation. regenerative energy feedback efficiency.
- Reliability test: temperature rise test, the maximum speed, speeding test, torque given dynamic response time test, durability test.
- Motor parameters : motor torque characteristics and efficiency test, stall torque and stall current test.

The network is based on the car network, the inter network and the mobile Internet as the basis, in accordance with the agreed communication protocol and data exchange standards, in the car and car, road, pedestrian and Internet, etc., between the wireless communication and information exchange to achieve Intelligent traffic management, intelligent dynamic information services and vehicle intelligent control of the integrated network.



车载信息终端:采集CAN网络数据及GPS数据等信息,经 处理打包,通过无线通信网络传送给后台信息服务平台。

无线通信网络:应用4G/5G、Wi-Fi等现代网络通信的技 术与手段,实现车载终端与后台服务平台的信息传输。

后台信息服务平台: 借助互联网技术整合第三方内容和数 据并对海量信息进行融合处理,以实现车辆检测、道路救 援、实时交通、网上预约等服务与应用。

WALTEK 沃特无线通讯产品测试平台可就手机 、无线网 络产品的全球市场准入提供行业整体解决方案,涵盖国内 市场入网、型号核准、欧美市场等法规强制性认证检测要 求,以及GCF、PTCRB、CTIA、Wi-Fi、Bluetooth、 CCC 和 NFC 等技术联盟要求。

沃特无线产品检测实验室为满足汽车企业对于车联网相关 设备的测试需求,引进基于 R&S 和 Agilent设备基础上集 成的自动化测试系统, 搭载高低温试验箱和程控电源, 可 实现全自动化的CE(RED指令)认证及FCC认证测试,以及 2.4 G(Bluetooth和Wi-Fi)产品、5G Wi-Fi(含DFS部分)的 全自动化测试

Car information terminal: collecting CAN network data and GPS data and other information, processed and packaged, through the wireless communication network to the background information service platform.

Wireless communication network: the application of 4G / 5G , Wi - Fi and other modern network communication technology and means to achieve vehicle terminal and back - office platform for information transmission.

Background information service platform: through the Internet technology to integrate third - party content and data and mass information fusion to achieve vehicle detection, road rescue, real - time traffic, online booking and other services and applications.

WALTEK Wireless communication product testing platform for mobile phones, wireless network products to provide global market access to the overall industry solutions, covering the domestic market network, model approval, European and American markets and other mandatory mandatory testing requirements, and GCF, PTCRB, CTIA, Wi-Fi, Bluetooth, CCC and NFC.

WALTEK Wireless product testing laboratory to meet the car companies for the car network - related equipment testing needs, based on R&S and Agilent equipment based on the integration of automated test system, equipped with high and low temperature test chamber and program-controlled power supply, can achieve fully automated CE(RED Directive) Certification and FCC certification testing, as well as 2.4G(Bluetooth and Wi-Fi)products, 5G Wi - Fi (including DFS part) of the fully automated test.

| 产品范围   | Product Scopes   |
|--|--|
| 2G~5G移动终端设备  | 2G to 5G mobile teminal devices  |
| 4G LTE数据卡,4G LTE模块(通常大部分4G LTE产品都会同时带有2G和3G、Wi-Fi、蓝牙等通讯技术,同时带有GPS功能) | 4G LTE data card, 4G LTE module (Generally, most 4G products have communication technologies 2G 3G and Wi–Fi, Bluetooth, as well as GPS function.) |
| 超宽带产品  | Ultra broadband products   |
| ZigBee, Z-Wave产品   | ZigBee, Z-Wave products  |
| 宽带电力线网络系统  | Broadband powerline network system   |
| Wi-Fi产品(IEEE 802.11 a/b/g/n/ac无线局域网络)                                | Wi-Fi products (IEEE 802.11 a/b/g/n/ac WLAN)   |
| 蓝牙产品   | Bluetooth (BT) products  |
| 无线射频辨别(RFID)系统   | Radio Frequency Identification (RFID) systems  |
| 近场无线通信(NFC)产品  | Near Field Communication (NFC) products  |
| 短距离装置  | Short-range wireless devices   |

近年来,我国汽车保有量急剧增加,汽车安全运行的问题 也越来越突出,汽车安全检测也越来越被汽车制造商和用 户的重视。加强汽车在研发阶段的安全性验证,重视汽车 的安全技术检测,成为整个社会,特别是汽车检测单位不 断研究解决的重要课题,也为我国机动车安全技术检测的 发展提供一个良好的契机。

沃特汽车检测服务平台联合 实验室配备了如从国外进口的 加速度模拟碰撞台车系统等多 套先进的仪器设备,可针对 汽车座椅、汽车安全带、汽车安全带固定点、安全气囊、 儿童乘员用约束系统等产品进行安全检测,可根据国内外 汽车检测标准及国内外汽车及零部件企业的要求提供相关 的验证、测试和咨询等服务。

In recent years, China's car ownership increased dramatically, the problem of car safety running more and more prominent, car safety testing is also more and more attention by car manufacturers and users. It is an important task to continuously study and solve the whole society, especially the automobile testing unit, and provide a good opportunity for the development of China's motor vehicle safety technology inspection.

WALTEK the automotive testing service platform is equipped with advanced equipment such as acceleration and simulation of the impact of trolley system imported from abroad . It can be used for car seats, car seat belts, car seat belts, airbags, Restraint systems and other products for safety monitoring, according to domestic and foreign automotive testing standards and domestic and foreign automotivend parts enterprises to provide the relevant verification, testing and consulting services.



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#### 服务领域 / Service scope

✓儿童乘员用约束系统

/ Constraint system for children 's occupants

√汽车座椅 / car seat

√安全气囊 / Airbag

√汽车安全带 / Car seat belt fixing

√汽车安全带固定点 / Car seat belt fixing point

#### 汽车座椅/Car seat

检测项目/Test items

(GB 15083、GB 11550、ECE R17、ECE R25等系列标准)

头枕位置 / Headrest position

头枕吸能 / Headrest energy absorption

行李箱冲击试验 / Impact test of suitcase

座椅动态试验 / Seat dynamic test

头枕性能试验 / Headrest performance test

座椅靠背及其调节装置强度试验

/ Seat backrest and its adjustment device strength test

#### 儿童乘员用约束系统/Constraint system for children 's occupants

检测项目(GB 27887、ECE R44等系列标准)

| 结构检查/Construction check                                    | 卷收器卷收力/Retractor volume                            |  |
|--|--|--|
| ISOFIX約束系統规范<br>ISOFIX Constraint System Specification     | 卷收器耐久试验/Retractor durability test                  |  |
| 标识检查/Label check   | 卷收器锁止试验/Retractor lock test                        |  |
| 安装/使用说明书检查<br>Installation / instruction manual inspection | 卷收器粉尘试验/Retractor dust test                        |  |
| 吸能测试/Energy absorption test                                | 织带强度试验 - 标态<br>Ribbon strength test Standard state |  |
| 带扣耐久/Buckle durable  | 织带强度试验-光照<br>Ribbon strength test light            |  |
| ISOFIX连接装置耐久试验<br>link device durability test              | 织带强度试验-低温<br>Ribbon strength test low temperature  |  |
| 抗腐蚀试验/Anti-corrosion test                                  | 织带强度试验-高温<br>Ribbon strength test—high temperature |  |
| 翻转试验/Rollovertest  | 织带强度试验-浸水<br>Ribbon strength test soaking          |  |
| 动态试验/Dynamic test  | 织带强度试验 – 磨损<br>Ribbon strength test – – – abrasion |  |
| 带扣开启力/Buckle opening force                                 | 领止装置微滑移试验<br>locking device micro – slip test      |  |
| 带扣强度试验/Buckle strength test                                | 调节装置耐久性<br>Adjust the device durability            |  |
| 带扣装置拉力试验Buckle device tensile test                         | 温度试验/temperature test                              |  |
| 调节装置微滑移试验/Adjustment device micro – slip test              |  |  |

#### Safety belt fixed station

检测项目Test item(GB 14167、ECE R14等系列标准)

环境可靠性试验是通过使各种环境试验设备模拟气候条件、机械条件、辐射条件及综合应力条件,观察产品的储存、使用和性能变化,来验证产品是否达到研发、设计和制造的预期质量目标,从而对产品的整体进行评估, 以确定产品的可靠性水平

The environment reliability test utilizes all kinds of environment t ests to simulate the climate conditions. mechanical conditions, radiation conditions and various situations under the comprehensive stresses, accelerate the conditions of the reaction products in the operational environment and verify if it has achieved the expected quality goal of R&D, design and manufacturing, thus the reliability lifetime of the product can be determined by means of the evaluation of the whole product.

服务领域/Service area 电子电器、车辆及零部件、轨道交通、航天、船舶等应 用领域的元器件、部件及整机产品。

Electronic appliance, motor vehicles and parts, rail transportation, aerospace, ships, components and machine products that belong to this area.

通常环境可靠性试验分为以下几类: 力学环境试验、气候环境试验和综合环境试验。

Normally environment reliability test can be classified as:mechanical environment test, climatic environment test and integrated environment test.

力学环境试验主要包括机械振动 、机械冲击、跌落、碰 撞、稳态加速度试验等。

Mechanical environment test mainly includes mechanical vibration, impact, drop, collision, steady state acceleration test etc.

气候环境试验主要包括温度试验、温湿度试验、气压试验、水试验、盐雾试验、砂尘试验、气体腐蚀试验等。 Climatic environment test mainly includes temperature test, temperature and humidity test, air pressure test, water test, salt spray test, dust test, gas corrosion

综合环境试验主要包括温度气压试验、温度振动综合试验、温 度湿度振动综合试验、温度气压湿度综合试验等。

Integrated environment test mainly includes temperature pressure test, temperature fluctuation integrated test, temperature, air pressure and humidity integrated test.

为更好地匹配和服务各合作厂商,满足不断提升的产品品 质和质量需求, 沃特环境及可靠性检测服务平台搭建专业 的标准化测试场地设施,引进行业高端的测试仪器和设备 整合行业优质平台资源,通过完善的试验方案设计,柔性灵 活的试验应用技术,可以满足不同零部件产品客户的各种 个性化试验需求。

To better match and provide service to our partners, and satisfy the continuously raising product quality, Waltek Environment and reliability test service can offer you a professional standardizing testing site, high-end testing equipment and excellent platform resources. Through our perfect testing scheme and flexible test application technique, Waltek can meet every client's individual test requirements.

#### 速度模拟碰撞台车系统 / Speed simulation collision trolley system

加速度模拟碰撞台车系统全套从美国进口,主要功能是用 于模拟汽车真实碰撞的环境。设备主要由试验台面、动力 系统和制动系统构成。

Acceleration Simulated Collision Trolley System is fully imported from the United States, The main function is to simulate the real impact of the car environment. The equipment is mainly composed of test table, power system and brake system.

该设备最大推力为 2 MN, 最大配载为 3000 Kg, 最大速 度为90 Km/h, 最大加速度大于100 g, 能够模拟多种碰撞 工况,具有准备时间端,成本低、精度高等优点,被广泛 运用在汽车安全气囊、安全带、座椅等汽车零部件的研发 和认证测试中。

#### **| | | | | | Airbags**

检测项目/Test items (GB/T 19949等系列标准)

| 正面气囊匹配试验                            | 粉尘试验                             |
|-------------------------------------|----------------------------------|
| Front airbag matching test          | dust test                        |
| 侧面气囊匹配试验                            | 温度振动循环试验                         |
| Side airbag matching test           | temperature vibration cycle test |
| 靜态点爆                                | 盐雾试验                             |
| Static point explosion              | salt spray test                  |
| 环境及振动试验                             | 日照模拟试验                           |
| Environment and vibration test      | sunshine simulation test         |
| 坠落试验                                | 温度冲击试验                           |
| Falling test                        | temperature impact test          |
| 机械振动试验<br>Mechanical vibration test |                                  |

#### 汽车安全带/Car seat belts

检测项目Test items(GB 14166、ECE R16 等系列标准)

| 织带或卷收器检验  | 耐久性                        |
|---|----------------------------|
| Ribbon or retractor inspection                  | Durability                 |
| 带扣检验  | 腐蚀                         |
| Buckle inspection                               | corrosion                  |
| 带扣载荷试验  | 粉尘                         |
| Buckle loading test                             | dust                       |
| 调节件(卷收器)载荷试验                                    | 织带宽度/织带载荷                  |
| Regulating part(Retractosar) load test          | Belt width, belt load      |
| 连接件(卷收器)载荷试验                                    | 室内处理                       |
| Connector (Retractor) load test                 | Indoor handling            |
| 带扣低温试验  | 光照处理                       |
| Buckle low-temperature test                     | Solar radiation simulation |
| 硬 <b>件的低温冲击试验</b>                               | 低温处理                       |
| Hardware low-temperature impact test            | ow-temperature handling    |
| 调 <b>节方便性</b>                                   | 高温处理                       |
| Regulating convenience                          | High-temperature test      |
| 动态实验前织带或卷收器处理                                   | <b>浸水处理</b>                |
| elt or retractor conducting before dynamic test | Soaking in water           |
| 带扣耐久性   | 微滑移试验                      |
| Buckle durability                               | Microslip test             |
| 硬件的腐蚀性卷收器的处理                                    | 磨损试验                       |
| Hardware corrosive retractor handling           | Abrasion test              |
| 锁止极限值   | 动态试验                       |
| Lock-up limit value                             | Dynamic test               |
| 卷收力   | 带扣开肩试验                     |
| Retracting force                                | Buckle machining test      |

The maximum thrust of the device is 2MN, the maximum load is 3000kg, the maximum speed is 90km/h, the maximum acceleration is greater than 100g, able to simulate a variety of collision conditions, with the advantages of preparation time is short, low cost, high precision ect., is widely used in automotive airbags, seat belts, seats and other auto parts R & D and certification testing.

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| 项目类别 / Project Category                             | 检测项目及标准 / Test Items and Standards   |
|---|--|
| 温湿度老化试验<br>Temperature & Humidity Aging Test        | 高低温交变湿热 / 快速温度变化 / 高加速寿命 / 冷热冲击 / 高低温低气压<br>H/L temperature & humidity / Rapid temperature changes / HALT & HASS /<br>Thermal shock / H/L temperature altitude test【GB/T 2423 . 1 /2 /3 /4 /22 ,<br>ISO 16750 – 4】   |
| 物理力学性能测试<br>Physical Mechanics Performance Test     | 振动试验 /三综合试验(温度、湿度、振动)/ 拉伸、冲击、跌落/ 模拟汽车运输振动<br>Vibration test / Three combined test (temperature & humidity & vibration) /<br>Tensile, Impact, Drop / Simulate transport vibration test【GB/T 2423.8/10/56,<br>ASTM D4169, ISTA 1A】   |
| 耐候老化试验<br>Weathering and Aging Test                 | 氙弧灯老化 / 碳弧灯老化 / 模拟紫外光老化 / 臭氧老化 / 太阳辐射试验<br>Xenon - light ageing / Carbon - light ageing / Simulated UV - ageing /<br>Ozone aging / Solar radiation test 【 ASTM G -23 /53 /152 /154 D-529/<br>750 / 822 / 2263 , JIS A 1415 D0205 K5400 H86885 , ISO 4892 - 3 / 4 】   |
| 户外模拟及防护试验<br>Outdoor Simulation and Protection Test | 酸性盐雾 / 铜离子加速盐雾 / 温度循环盐雾 / 混合气体腐蚀 / 外壳防护等级 (IP代码 / 砂尘试验 / 噪音测试 / 水压力测试<br>Acetic acid - salt spray /Copper - ion accelerated acid-salt spray (CASS) / Constant<br>humidity salt-spray / Mixed gas / Degrees of protection provided by enclosures (IP code)<br>/ Sand and dust test / Noise test / Water pressure test 【 DIN 40050 , ISO 20653 ,<br>JIS D0207 , GB/T 28046 . 4 , IEC 60529 , GB/T 4208 】 |

#### 中国ELV基本政策:《汽车产品回收利用技术政策》

国家发改委、科技部和环保总局联合制定,于2006年2月6 日发布,2008自行申报,2010强制执行

主要方式: 3R + 有毒物质 涉及范围: 设计 + 生产 + 维修 + 报废拆解 + 再利用

#### ELV相关指令/ELV related directives

主指令:2000年,2000/53 /EC(提出对回收利用率(RRR)和有 毒物质的要求)

Main directive: In 2000, 2000/53/EC has present the requirements of RRR and toxic substance.

RRR指令:2005年,2005/64/EC(RRR Reuse/Recycle/

Recovery,简称3R)

RRR directive: In 2005, 2005/64/EC (RRR Reuse/

Recycle/Recovery, or 3R)

豁免指令:2005年:2005/673/EC

Exemption directive: In 2005, 2005/673/EC

#### China ELV fundamental policy " Automobile product recycling technology policy"

National Development and Reform Commission, Ministry of Science and Technology and the State Environmental Protection Administration jointly developed in Feb.6.2006 release, 2008 self declaration, 2010 enforcement The main way: 3R + toxic substances

Covering the scope of: design + production + maintenance

+ scrap dismantling + reuse

#### 中国禁限用物质相关标准

| I Hadrada laboridade                            |  |
|---|--|
| 限值标准<br>Threshold standard                      | GB/T 30512-2014 汽车禁用物质要求<br>Automobile prohibited substances requirement |
| 检测标准<br>Test standard                           | QC/T 941-2013 汽车材料(汞)<br>Automobile material (Hg)                        |
|   | QC/T 942-2013 汽车材料(六价铬)<br>Automobile material (Cr)                      |
|   | QC/T 943-2013 汽车材料(铅、镉)<br>Automobile material (Pb, Cd)                  |
|   | OC/T 944-2013 汽车材料(多溴联苯醚和多溴二苯醚)<br>Automobile material (PBBs)            |
| 其他关注<br>Other substance<br>of very high concern | 石棉(Asbestos)、多环芳香烃(PAHs)   |

#### 中国 3R 回收相关标准

|                              | GB/T 26989-2011 汽车回收利用 术语<br>GB/T 26989-2011 Automobile recycling term  |
|------------------------------|---|
| 基础标准<br>Specifications       | GB/T 26988-2011 汽车部件可回收利用性标识<br>GB/T 26988-2011 Automobile components recycling symbol                          |
|                              | GB/T 33460-2016 报废汽车拆解手册指导编制规范<br>GB/T 33460-2016 Waste automobiles dissemble manual drawing                    |
| 计算标准<br>Calculation standard | GB/T 19515-2015 道路车辆可再利用性和可回收利用性计算方法<br>GB/T 19515-2015 Vehicle recyclability and calculation of recyclability. |

汽车 VOC( Volatile Organic Compounds ) , 即车内空气 及车内饰件材料的挥发性有机物。汽车饰件材料散发的挥发性有机物对 人的危害很大,当车中的 VOC 浓度达到一定浓度时,短时间内人们会 感到头痛 、恶心等 。

汽车工业的蓬勃发展也带来了新的环境和健康问题, 车内空气质量 问题已经成为消费者投诉最为集中的问题之一。为进一步加强乘用车内 空气质量控制,应对日趋严峻的车内空气质量问题,2016年1月22日, 国家环保部公布《乘用车内空气质量评价指南(征求意见稿)》,新标 准替代 GB/T 27630-2011 《乘用车内空气质量评价指南》,由推荐性 标准变为强制标准。

Automobile VOC, also means air inside automobile or Volatile Organic Compounds of hanging materials. The hanging materials inside will emit VOC which are harmful to human body. When the VOC concentration up to certain level, people will feel headache and sick in a short time.

The prosperity of automobile industry bring new environment and healthy problems, the air quality inside automobile has become one of the most concentrated complaints from customers. In order to control the air quality and face the Increasing risk of air problems inside automobile, the Ministry of Environmental Protection has announced on Jan, 22th, 2016 "Guideline for air quality assessment of passenger car (Exposure draft)", new standard replace GBT 27630-2011 "Guideline for air quality assessment of passenger car", the recommended standard turns to compulsory standard.

#### 中国3R回收相关标准/China 3R recycling related standards

■ 逆向拆解检测分析/Reverse dissemble test analysis



#### 汽车摆发成分检测项目

| (十)千久成为世尚炎白  |  |
|--|--|
| 项目类别 Item  | 测试服务 Testing Services  |
| 车内零部件及材料<br>挥发性有机化合物检测<br>VOC Test of Vehicle<br>Parts and Materials | 气味、甲醛释放、总碳挥发、<br>挥发性有机物、雾化<br>Oder, Formaldehyde Release,Overall<br>volatilization of carbon, VOC, Fogging   |
| 车内空气VOC检测<br>VOC Test in Vehicle Air                                 | 苯类化合物、醛酮类化合物、<br>半挥发有机化合物<br>Benzene hydrocarbon, Aldehydes<br>and ketone, Semivolatile Organic<br>Compounds |

#### 汽车挥发成分检测项目

| 检测项目 Test Item   | 检测标准 Test Standard                  |
|--|-------------------------------------|
| 气味测试<br>Odor test  | VDA 270, PV 3900                    |
| 甲醛释放(烧瓶法)<br>Formaldehyde release(Flask method)  | VDA 275, PV 3925                    |
| 有机挥发物 VOC(实验舱-VOC检测仪法)<br>Volatile organic compound VOC(Experiment module-VOC HVI method)  | VDA 276                             |
| 有机挥发物 TVOC(顶空进样 GC)<br>Volatile organic compound TVOC(Headspace injection GC)              | VDA 277, PV 3341                    |
| 有机挥发物 VOC, SVOC热脱附 GC-MS法<br>Volatile organic compound VOC, SVOC Thermal desorption method | VDA 278                             |
| 雾化测试(重量分析法)<br>Atomization measure (Gravimetric Analysis)                                  | DIN 75201 A, PV 3920,<br>ISO 6452 A |
| 有机挥发物 VOC(Tedlar 袋子法)<br>Volatile organic compound VOC(Tedlar Bag-TD-GC/MS)                | DIN 75201 B, PV 3015,<br>ISO 6452 B |

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